

IN THE CLAIMS

1. (currently amended) An insert molded member including a thin metal insert ~~having at least one fixing portion to be fixed~~ [which is fixed at both ends] in a resin injection chamber defined in molding dies, ~~and said metal insert having a pressure receiving portion being offset from said fixing portion and receiving a pressure of a resin supplied from a resin supply passage,~~

wherein a resistance giving bent portion is provided in [a] said resin supply passage connected to said resin injection chamber.

2. (currently amended) The insert molded member in accordance with claim 1, wherein said resistance giving bent portion is formed by a [thinning] ~~thinned~~ portion of a main body of said insert molded member.

3. (currently amended) The insert molded member in accordance with claim 1, wherein said insert molded member is formed by a resin supplied from a sub port preventing said metal insert from being pulled out of said molding dies in addition to a resin supplied from ~~said resin supply passage having~~ said resistance giving bent portion.

4-7. (canceled)

8. (new) The insert molded member in accordance with claim 1, wherein said resin supply passage is bent perpendicularly at said resistance giving bent portion.

9. (new) The insert molded member in accordance with claim 1, wherein said resistance giving bent portion of said resin supply passage is a crank passage.

10. (new) The insert molded member in accordance with claim 9, wherein said crank passage is located at a downstream end of said resin supply passage and is

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directly connected to said resin injection chamber.

11. (new) The insert molded member in accordance with claim 1, wherein said fixing portion of said metal insert extends perpendicularly from each other.

12. (new) The insert molded member in accordance with claim 3, wherein said resin supply passage is opened to said resin injection chamber at one side of said metal insert and said sub port is opened to said resin injection chamber at the other side of said metal insert.

13. (new) An insert molded member comprising:
a thin metal insert which is fixed at both ends in a resin injection chamber defined in molding dies, and
a resin body of said insert molded member having a portion serving as a resin supply passage for supplying a resin into said resin injection chamber,
wherein a resistance giving bent portion is provided in said resin supply passage, and
said resistance giving bent portion has an inlet port facing an intermediate portion of said metal insert fixed at the both ends thereof.

14. (new) The insert molded member in accordance with claim 13, wherein said resistance giving bent portion is formed by a thinned portion of said resin body of said insert molded member.

15. (new) The insert molded member in accordance with claim 13, wherein said insert molded member is formed by a resin supplied from a sub port preventing said metal insert from being pulled out of said molding dies in addition to said resin supplied from said resin supply passage having said resistance giving bent portion.

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16. (new) The insert molded member in accordance with claim 13, wherein said resin supply passage is bent perpendicularly at said resistance giving bent portion.

17. (new) The insert molded member in accordance with claim 13, wherein said resistance giving bent portion of said resin supply passage is a crank passage.

18. (new) The insert molded member in accordance with claim 17, wherein said crank passage is located at a downstream end of said resin supply passage and is directly connected to said resin injection chamber.

19. (new) An insert molded member including a thin metal insert which is fixed at least at one end thereof in a resin injection chamber defined in molding dies,

wherein

a resin supply passage is connected perpendicularly to said resin injection chamber; and

a resistance giving bent portion is provided in said resin supply passage connected to said resin injection chamber.

20. (new) The insert molded member in accordance with claim 19, wherein said resistance giving bent portion is formed by a thinned portion of a main body of said insert molded member.

21. (new) The insert molded member in accordance with claim 19, wherein said insert molded member is formed by a resin supplied from a sub port preventing said metal insert from being pulled out of said molding dies in addition to said resin supplied from said resin supply passage having said resistance giving bent portion.

22. (new) The insert molded member in accordance with claim 19, wherein said resin supply passage is bent perpendicularly at said resistance giving bent portion.

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23. (new) The insert molded member in accordance with claim 13, wherein said resistance giving bent portion of said resin supply passage is a crank passage.

24. (new) The insert molded member in accordance with claim 23, wherein said crank passage is located at a downstream end of said resin supply passage and is directly connected to said resin injection chamber.